Section 4.2: Your First Print On The BareXY
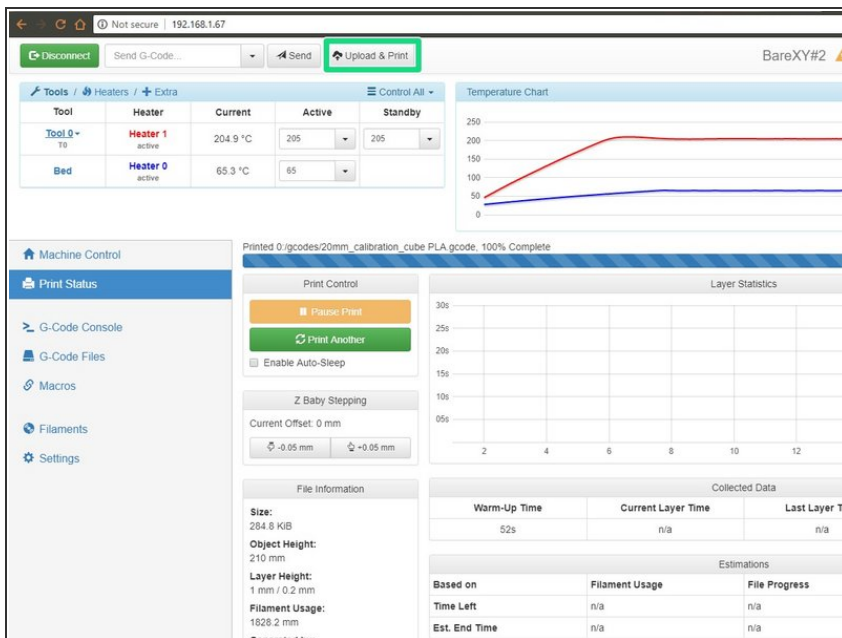
Written By: Leland Crowther

Step 1 — Download and save G.code file
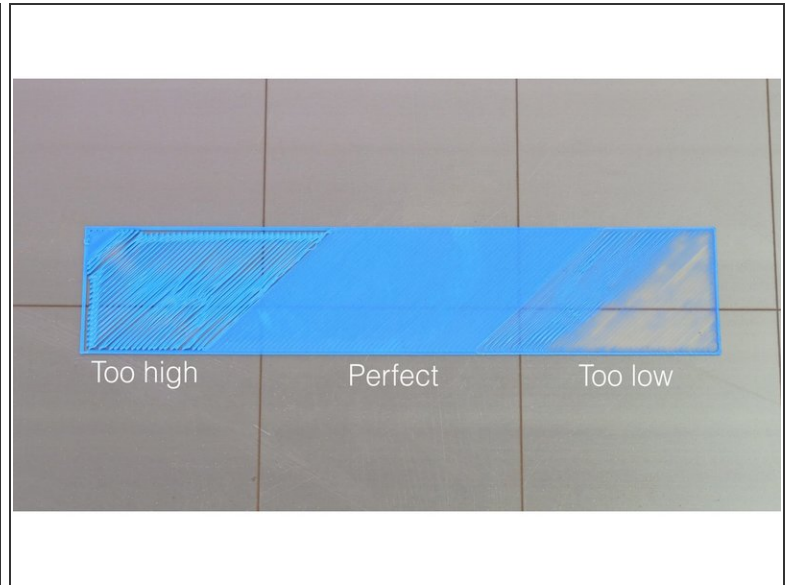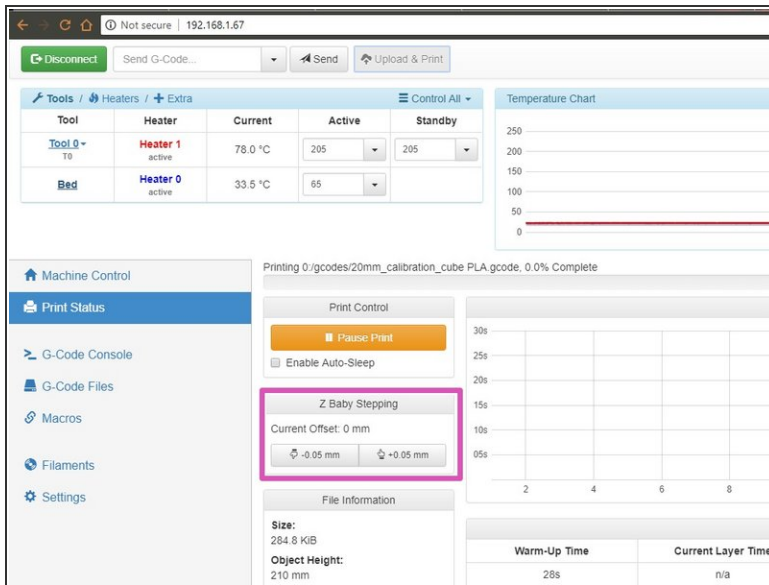

- Click link to find G.code file on our website

- Documentation Page

- Download and save file

Step 2 — Upload and Print

- Click "Upload & Print"

- Locate your file and open it

- ⓘ **Your printer should be heating up and getting ready to start printing your first print!**

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Step 3 — Getting the First Layer Right

⚠️ pay close attention to the first layer

- Use "Z Baby Stepping" to live adjust layer height while it prints first layer

ⓘ Here is a helpful picture showing first layer