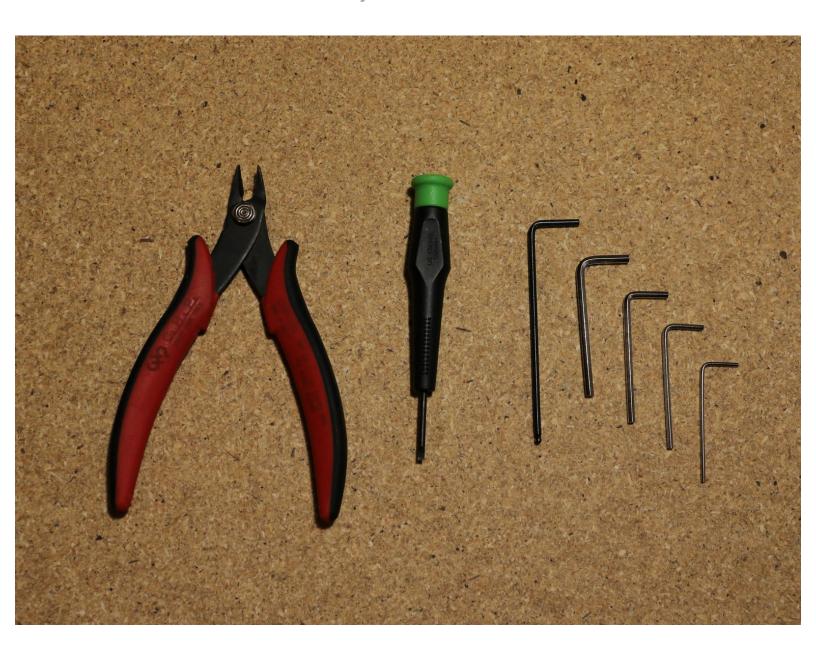
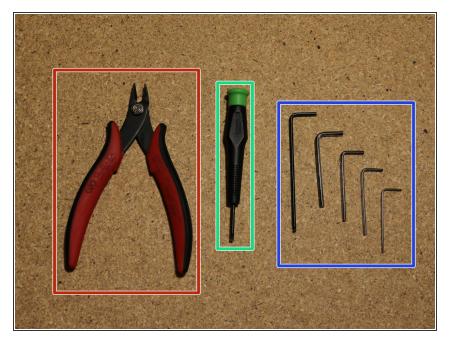


# **Section 0.1: Orientation**

Written By: Leland Crowther

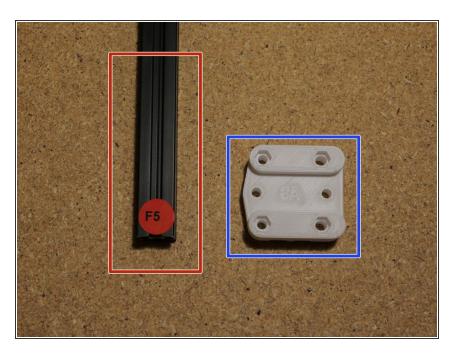


### Step 1 — Tools Required



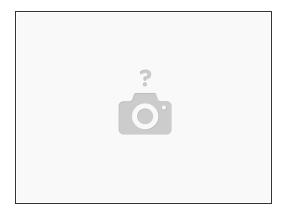
- Allen wrenches: 2.5mm ball head,
  3.0mm, 2.5mm, 2.0mm, 1.5mm
  - Flathead screw driver
- Wire cutters (optional, scissors can be used)

#### Step 2 — Labeling of Parts



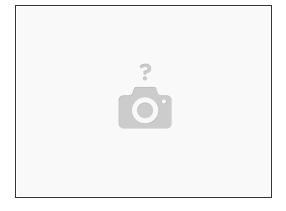
- Frame pieces have stickers to identify them and help show orientation in screenshots.
- Printed parts have numbering labels printed into them. The # is the part number and the letter is the Rev

### Step 3 — Spare Parts



(i) We have included one extra of each piece of hardware

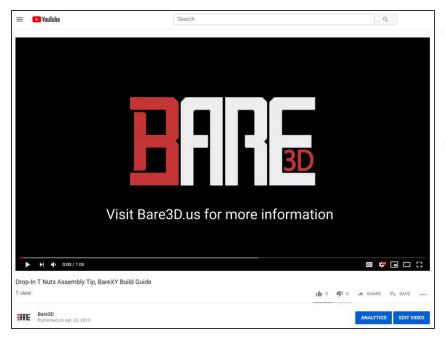
## Step 4 — Guide Navigation



- (i) Hint: Click on pictures to enlarge them
- (i) The guide flow is as follows: prepare parts step (pictures with cork background) followed by assembly steps for those parts. If an assembly was created in a previous step, it will not be shown in the prepare parts step.

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### Step 5 — Drop-in T Nut Tip



- i Drop-in T nuts can be a little frustrating if you've never used them, so I created a video with a quick assembly tip.
- (i) Link to drop-in T nut tip video