



# Section 4.1: Test Flight and Z Offset

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## Step 1 — Connect to your Web Control



- Insert wisdom here.

## Step 2 — Jog Axes



- Click the jog Y axis 0.1. The carriage should move away from you.
  - Click the jog X axis 0.1. The carriage should move to the right.
  - Click the jog Z axis 0.1. The bed should move to down.
-  If the axes do not move in the expected directions check the polarity of the motors.